



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-578-011
Job Sheet 200094



Part No: D350-578-011

Job Qty: 4 pcs

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 9/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	4 pcs		9/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	NOV 25 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S235076



Part: D350-578-011

Job No: 200094

Serial No/Batch: S235076

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93 - 4 Issue 1 Rev FA2516 SR000281

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9/6/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

170 QC 4	4 pcs	9/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
180 Packaging 3-1 - Stock - B4B 4 pcs		9/26/19	0.00 0.00	QC 4 - 74	DAS 78 9-89
				QC 4 - 75	NOV 27 2019
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89
				Packaging 3 - 25 - B4B	NOV 27 2019
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21 9-89
				Packaging 3 - 36 - B4B	NOV 27 2019
185 DC - 1 - B4B	4 pcs	9/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
190 QC 21 - FG	4 pcs	9/26/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
				QC 21 - FG - 70	NOV 27 2019
				QC 21 - SA - 53	

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - identify and pack for shipping as per PPP D350-578-011

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185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-011 CHG006

190 - (QC21- Final Inspection - Work Order Release)

013131

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	48 Ea (12 ea)	160-Packaging 1 - Pick Kit	5228328
D2432	Bearpaw 19" X 24"	8 pcs (2 ea)	160-Packaging 1 - Pick Kit	5228328
D2529	Washer	48 pcs (12 ea)	160-Packaging 1 - Pick Kit	5228328
D3601-1	Radius Block	48 pcs (12 ea)	160-Packaging 1 - Pick Kit	5228328
D4011-1	Clamp, Short	24 pcs (6 ea)	160-Packaging 1 - Pick Kit	5228328
D4012-1	Cushion	24 pcs (6 ea)	160-Packaging 1 - Pick Kit	5228328
MS21042L4	Nut	48 Ea (12 ea)	160-Packaging 1 - Pick Kit	5228328
NAS1149D0463J	Washer	96 Ea (24 ea)	160-Packaging 1 - Pick Kit	5228328

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-16A	48	358	0
	D2432	8	28	0
	D2529	48	1,014	0
	D3601-1	48	61	0
	D4011-1	24	114	0
	D4012-1	24	570	0
	MS21042L4	48	1,906	0
	NAS1149D0463J	96	2,999	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS						MRB (QS1042)			
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Date :	Sequence #:	QTY Affected :		Disposition								Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause		FAULT CATEGORY											
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong					
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance					
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing					
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish					
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing					
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread					
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up							
Human Factors		Other/Details:											